



ACCURACY SPEAKS, INC.

3960 N. USERY PASS RD. • MESA, AZ 85207 • (480)373-9499

COLT KITS INSTALLATION INSTRUCTIONS

1. Drive out the pin at the rear of the kit, this will allow you to remove the chamber adapter, by turning the two screws counter clockwise.
2. Hold the assembly together, and carefully install into the receiver. Hold the bolt slightly to the rear, this will allow you to align the screws with their holes in the barrel.
3. Tighten the screws only until the back of the kit is flush with the receiver.
4. Lightly lubricate and go shootin'.

HELPFUL HINTS

1. Remove and cut the charging handle latch spring. Also, reshape the latch to more easily enter it's cut in the receiver. The bolt spring in the kits does not always have enough energy to close the charging handle. This gives the impression that the round will not chamber, when in fact the charging handle is at fault.
2. Keep the chamber, bolt face, extractors and magazines clean.
3. This is a match chamber, the extractors will not usually remove an unfired round from the chamber.
4. Cheap ammo doesn't work.
5. Every barrel or upper receiver assembly is function fired with a minimum of 50 rounds of Win. T-22. If it dosen't work, it is repaired and retested. This doesn't mean that you will never have a problem, it does mean that it worked for me. Let's work together if you have a problem.
6. If you ever rupture a case, STOP SHOOTING, THERE IS A BULLET STUCK IN THE BARREL !! If you reload and fire with removing the bullet, you well bulge the barrel and ruin it.

ZEROING SERVICE RIFLE UPPERS

1. You will notice a set screw on the bottom of the front sight base, this is designed to allow you to adjust the wind zero, when sighting in the rifle.
2. Apply 10 clicks of elevation and center the rear sight for windage. Shoot at 50 yds. From prone position, make all elevation and wind adjustments to the front sight. Remember the front sight is moved toward the bullet hole, not the target.
3. When zeroed, tighten the set screw and apply LOC-TITE #290 to the sight base/barrel joint. When set the LOC-TITE will provide a very strong joint.