



# ACCURACY SPEAKS, INC.

3960 N. USERY PASS RD. • MESA, AZ 85207 • (480)373-9499

## ADJUSTABLE PISTOL GRIP INSTRUCTIONS

1. Ensure that the rifle is unloaded.
2. Remove the lower receiver from the upper receiver.
3. Remove the factory pistol grip, by loosening the screw in the pistol grip. Be careful not to lose the selector detent spring or plunger.
4. You will need to thread the selector detent hole with a 10x32 tap. You only need about four threads, but you will need to use a plug tap.
5. Insert the ball bearing and ball bearing spring into the selector detent tapped hole. Secure them with the 10-32 set screw. Ensure that the selector functions correctly.
6. Select the pistol grip shaft that you wish to try. Install on the lower receiver with the 1/4x28 button head screw.
7. Slide the pistol grip onto the shaft and lightly tighten the set screw. Take care not to overtighten the set screw until the final position of the pistol has been determined.
8. Reassemble the lower on the rifle, and check both reach and cant of the pistol grip to assure that it is comfortable in all positions. Each of the pistol grip shafts can accommodate about one half inch in length adjustment, cant adjustment is approximately ten degrees.