



ACCURACY SPEAKS, INC.

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WARNING **IMPORTANT CUSTOMER NOTICE**

- λ This Accuracy Speaks, Inc. Remington 1100/1187/870™ Trigger System is intended to be installed and operation safety checked by a qualified professional gunsmith, familiar with the trigger mechanisms of the Remington 1100/1187/870™ shotgun. **DO NOT INSTALL THESE PARTS YOURSELF.** These products are intended for use by competitors in sanctioned events only.
- λ Buyers and users assume all risk, responsibility and liability whatsoever for any and all injuries (including death), losses, damage to persons or property arising from the use of this Accuracy Speaks, Inc. Remington 1100/1187/870™ Trigger, whether or not occasioned by seller's negligence or based on strict product liability of principles of indemnity or contribution.
- λ Accuracy Speaks, Inc. neither assumes nor authorizes any person to assume for it, any liability in connection with the use of this product.

REMINGTON 1100/1187/870™ TRIGGER SYSTEM

NOTICE: If you are not confident in your ability or have any doubt whatsoever, have a competent gunsmith install these parts. Accuracy Speaks, Inc. will not refund or replace any parts or complete trigger kits that are cut, ground, or modified in any way. If you are unsure or unwilling to install this kit yourself, we will install the kit for you for \$25.00 plus return shipping.

INSTRUCTIONS

1. Unload and inspect shotgun chamber. Then close Bolt. Never work on or clean a loaded shotgun.
2. Remove front and rear Trigger Plate Pins and Trigger Plate.
3. Remove Trigger Plate Detent Spring from Carrier Pivot Tube.
4. Remove Carrier Pivot Tube: The Carrier Dog Follower and Spring are under tension and must be restrained in order to prevent loss.
5. The Carrier Latch Follower and Spring will also be released and must be restrained in order to prevent loss.
6. The Hammer Pin and Hammer Washer will be exposed. While holding the hammer back with your finger, pull the Trigger and slowly allow the hammer to ease forward. Carefully remove stacking on the Hammer Pin and Hammer Pin Washer, by drilling with a 5/32" drill (#22). Only remove enough metal for the washer to fall free.
7. Drive the Hammer Pin out. Restrain the Hammer Spring and Plunger to prevent loss.
8. Insert the Accuracy Speaks, Inc. Hammer and compress the Hammer Spring. Insert the old pin from the right side to hold the Hammer in place.
9. Insert the Accuracy Speaks, Inc. Hammer into the Disconnecter and insert into Trigger Plate. Drive the old Hammer pin out as you insert the new one. Ensure that the disconnecter tab is below the connector.
10. Align the Accuracy Speaks, Inc. Washer over the Hammer Pin, with bevel side up. Support the head of the Hammer pin on a solid object and stake the pin into the recess on the washer. Excessive staking is unnecessary, upset only enough metal to ensure that the hammer pin will not fall out. Ensure that the Hammer and Disconnecter move freely.
11. Reassemble the Carrier Latch Spring, Follower and Carrier Pivot Tube in reverse order of disassembly.
12. Reattach the Trigger Plate Pin Detent Springs into Carrier Pivot Tube.
13. Replace the Sear Spring with the Accuracy Speaks, Inc. Sear Spring.
14. Reassemble the Trigger Plate Assembly into shotgun and insert Trigger Plate Pins.
15. Dry fire and function check shotgun for proper operation before and live firing. If any malfunction is observed have firearm checked by a competent gunsmith before any live firing.

